CLAIMS

1. A method for producing an optical element, comprising: a step of forming a proton exchange layer in an $LiNb_xTa_{1-x}O_3$ (0 $\leq X\leq 1$) substrate; and

an annealing step of performing a heat treatment for the substrate at a temperature of $120\,^{\circ}\text{C}$ or lower for 1 hour or more.

- 2. A method for producing an optical element according to claim 1, wherein the annealing step is performed at a temperature equal to or higher than 50°C but lower than or equal to 90°C .
- 3. A method for producing an optical element according to claim 1, wherein the annealing step comprises a step of gradually lowering the temperature.
- 4. A method for producing an optical element according to claim 1, wherein the step of forming the proton exchange layer comprises:
- a step of performing a proton exchange process for the substrate; and a step of performing a heat treatment for the substrate at a temperature of $150\,^{\circ}\text{C}$ or higher.
- 5. A method for producing an optical element according to claim 4, wherein the annealing step is performed at a temperature equal to or higher than 50°C but lower than or equal to 90°C .
- 6. A method for producing an optical element according to claim 4, wherein the annealing step comprises a step of

gradually lowering the temperature.

- 7. A method for producing an optical element according to claim 1, wherein the step of forming the proton exchange layer comprises: a step of forming a plurality of periodically-arranged domain inverted layers in the substrate; and a step of forming an optical waveguide on a surface of the substrate.
- 8. A method for producing an optical element, comprising: a step of performing a proton exchange process for an $LiNb_xTa_{1-x}O_3 \cdot (0 \le X \le 1)$ substrate; and

an annealing step of performing a plurality of heat treatments including at least first and second heat treatments for the substrate, wherein

- a temperature of the second annealing is lower than a temperature of the first annealing by 200°C or more.
- 9. A method for producing an optical element according to claim 8, wherein the second annealing is performed at a temperature equal to or higher than 50°C but lower than or equal to 90°C.
- 10. An optical element, comprising an $LiNb_xTa_{1-x}O_3$ (0 $\leq X\leq 1$) substrate and a proton exchange layer formed in the substrate, wherein

the optical element is formed of a stable proton exchange layer such that a refractive index of the proton exchange layer does not vary with time during operation.

11. An optical element according to claim 10, wherein at least a portion of the proton exchange layer forms an

optical waveguide.

12. A light source comprising: a semiconductor laser; and an optical wavelength conversion element for receiving laser light emitted from the semiconductor laser so as to convert the laser light to a harmonic wave, wherein:

the optical wavelength conversion element includes: an optical waveguide for guiding the laser light; and domain inverted structures periodically arranged along the optical waveguide, the optical waveguide and the domain inverted structures being formed of a stable proton exchange layer whose refractive index does not vary with time during operation.

13. A laser light source comprising:

a semiconductor laser for emitting a fundamental wave;

a single mode fiber for conveying the fundamental wave; and

an optical wavelength conversion element for receiving the fundamental wave emitted from the fiber so as to generate a harmonic wave, the optical wavelength conversion element having periodic domain inverted structures.

- 14. A laser light source according to claim 13, wherein the optical wavelength conversion element has a modulation function.
- 15. A laser light source according to claim 13, wherein the optical wavelength conversion element is formed in an $LiNb_xTa_{1-x}O_3$ (0 \leq X \leq 1) substrate.

- 16. A laser light source, comprising:
- a semiconductor laser for emitting a pumped light;
 - a fiber for conveying the pumped light;
- a solid state laser crystal for receiving the pumped light emitted from the fiber so as to generate a fundamental wave; and
- an optical wavelength conversion element for receiving the fundamental wave so as to generate a harmonic wave, the optical wavelength conversion element having periodic domain inverted structures.
- 17. A laser light source according to claim 16, wherein the optical wavelength conversion element has a modulation function.
- 18. A laser light source according to claim 16, wherein the optical wavelength conversion element is formed in an $\text{LiNb}_x \text{Ta}_{1-x} \text{O}_3$ (0 \leq X \leq 1) substrate.
- 19. A laser light source according to claim 16, wherein the solid state laser crystal and the optical wavelength conversion element are integrated together.
- 20. A laser light source, comprising:
- a semiconductor laser for emitting a pumped light;
- a solid state laser crystal for receiving the pumped light so as to generate a fundamental wave;
- a single mode fiber for conveying the fundamental wave; and
- an optical wavelength conversion element for receiving the fundamental wave from the fiber so as to

generate a harmonic wave, the optical wavelength conversion element having periodic domain inverted structures.

- 21. A laser light source according to claim 20, wherein the optical wavelength conversion element has a modulation function.
- 22. A laser light source, comprising:
- a distributed feedback type semiconductor laser for emitting laser light;
- a semiconductor laser amplifier for amplifying the laser light; and
- an optical wavelength conversion element for receiving the amplified laser light so as to generate a harmonic wave, the optical wavelength conversion element having periodic domain inverted structures.
- 23. A laser light source according to claim 22, wherein the optical wavelength conversion element has a modulation function.
- 24. A laser light source according to claim 22, wherein the optical wavelength conversion element is formed in an $\text{LiNb}_x\text{Ta}_{1-x}\text{O}_3$ (0 \leq X \leq 1) substrate.
- 25. A laser light source according to claim 22, wherein the semiconductor laser is wavelength-locked.
- 26. A laser light source, comprising:
- a semiconductor laser for emitting laser light; and

an optical wavelength conversion element in which

periodic domain inverted structures and an optical waveguide are formed, wherein

a width and a thickness of the optical waveguide are each 40 μm or greater.

- 27. A laser light source according to claim 26, wherein the optical wavelength conversion element has a modulation function.
- 28. A laser light source according to claim 26, wherein the optical wavelength conversion element is formed in an $\text{LiNb}_x \text{Ta}_{1-x} \text{O}_3$ (0 \leq X \leq 1) substrate.
- 29. A laser light source according to claim 26, wherein the optical waveguide is of a graded type.
- 30. A laser device, comprising:

a laser light source having a semiconductor laser for radiating laser light and an optical wavelength conversion element for generating a harmonic wave based on the laser light;

a modulator for modulating an output intensity of the harmonic wave; and

a deflector for changing a direction of the harmonic ware emitted from the laser light source, wherein

periodic domain inverted structures are formed in the optical wavelength conversion element.

- 31. A laser device according to claim 30, wherein the laser light source comprises:
- a single mode fiber for conveying laser light from the semiconductor laser to the optical wavelength

conversion element.

- 32. A laser light source according to claim 30, wherein the laser light source comprises:
- a fiber for conveying laser light from the semiconductor laser; and
- a solid state laser crystal for receiving laser light emitted from the fiber so as to generate a fundamental wave.
- 33. A laser light source according to claim 30, wherein: the semiconductor laser device is a distributed feedback type semiconductor laser; and

the laser light source further comprises a semiconductor laser amplifier for amplifying the laser light from a distributed feedback type semiconductor laser.

34. A laser light source according to claim 30, wherein:

an optical waveguide is formed in the optical wavelength conversion element; and

a width and a thickness of the optical waveguide are each 40 μm or greater.

35. A laser device, comprising: a laser light source for radiating modulated ultraviolet laser light; and a deflector for changing a direction of the ultraviolet laser light, wherein:

the deflector irradiates a screen with the ultraviolet laser light so as to generate red, green or blue light from a fluorescent substance being applied on the screen.

- 36. A laser device according to claim 35, wherein the laser light source comprises:
 - a semiconductor laser;
- an optical wavelength conversion element for generating a harmonic wave; and
- a single mode fiber for conveying laser light from the semiconductor laser to the optical wavelength conversion element.
- 37. A laser light source according to claim 35, wherein the laser light source comprises:
 - a semiconductor laser;
- a fiber for conveying laser light from the semiconductor laser;
- a solid state laser crystal for receiving laser light emitted from the fiber so as to generate a fundamental wave; and
- an optical wavelength conversion element for generating a harmonic wave from the fundamental wave.
- 38. A laser light source according to claim 35, wherein the laser light source further comprises:
- a semiconductor laser; and a semiconductor laser amplifier for amplifying laser light from a distributed feedback type semiconductor laser.
- 39. A laser light source according to claim 35, wherein the laser light source comprises:
- a semiconductor laser for emitting laser light; and

an optical wavelength conversion element in which an optical waveguide for guiding the laser light and periodic domain inverted structures are formed, wherein

a width and a thickness of the optical waveguide are each 40 μm or greater.

40. A laser device, comprising:

three laser light sources respectively for generating red, green and blue laser light beams;

- a modulator for changing an intensity of each of the laser light beams; and
- a deflector for changing a direction of each of the laser light beams, wherein

the laser light source is formed of a semiconductor laser. $\,$

- 41. A laser device according to claim 40, wherein the laser light source comprises:
 - a semiconductor laser;
- an optical wavelength conversion element for generating a harmonic wave; and
- a single mode fiber for conveying laser light from the semiconductor laser to the optical wavelength conversion element.
- 42. A laser light source according to claim 40, wherein the laser light source comprises:
 - a semiconductor laser;
- a fiber for conveying laser light from the semiconductor laser:
- a solid state laser crystal for receiving laser light emitted from the fiber so as to generate a fundamental wave; and
- an optical wavelength conversion element for generating a harmonic wave from the fundamental wave.

43. A laser light source according to claim 40, wherein the laser light source further comprises:

a semiconductor laser; and a semiconductor laser amplifier for amplifying laser light from a distributed feedback type semiconductor laser.

- 44. A laser light source according to claim 40, wherein the laser light source comprises:
- a semiconductor laser for emitting laser light; and

an optical wavelength conversion element in which an optical waveguide for guiding the laser light and periodic domain inverted structures are formed, wherein

a width and a thickness of the optical waveguide are each 40 μm or greater.

45. A laser device, comprising:

at least one laser light source including a semiconductor laser;

- a sub-semiconductor laser;
- a modulator for changing an intensity of light from the laser light source;
 - a screen; and
- a deflector for changing a direction of light from the laser light source so as to scan the screen with the light, wherein:

light emitted from the sub-semiconductor laser scans a peripheral portion of the screen; and radiation of laser light from the laser light source is terminated when an optical path of the light emitted from the sub-semiconductor laser is blocked.

46. A laser device according to claim 45, wherein the laser light source comprises:

an optical wavelength conversion element for generating a harmonic wave; and

a single mode fiber for conveying laser light from the semiconductor laser to the optical wavelength conversion element.

47. A laser light source according to claim 45, wherein the laser light source comprises:

the semiconductor laser;

a fiber for conveying laser light from the semiconductor laser;

a solid state laser crystal for receiving laser light emitted from the fiber so as to generate a fundamental wave; and

an optical wavelength conversion element for generating a harmonic wave from the fundamental wave.

48. A laser light source according to claim 45, wherein:

the semiconductor laser is a distributed feedback type semiconductor laser; and the laser light source further comprises a semiconductor laser amplifier for amplifying laser light from the distributed feedback type semiconductor laser.

49. A laser light source according to claim 45, wherein the laser light source comprises:

an optical wavelength conversion element in which an optical waveguide for guiding laser light from the semiconductor laser and periodic domain inverted structures are formed, wherein

a width and a thickness of the optical waveguide

are each 40 µm or greater.

50. A laser device, comprising:

at least one laser light source including a semiconductor laser;

a deflector for changing a direction of laser light radiated from the laser light source so as to scan the screen with the laser light, wherein:

the device further comprises two or more detectors for generating a signal when receiving a portion of the laser; and

generation of laser light from the laser light source is terminated when the detector does not generate a signal for a certain period of time while the deflector scans the screen with the laser light.

51. A laser device according to claim 50, wherein the laser light source comprises:

an optical wavelength conversion element for generating a harmonic wave; and

a single mode fiber for conveying laser light from the semiconductor laser to the optical wavelength conversion element.

52. A laser light source according to claim 50, wherein the laser light source comprises:

the semiconductor laser;

a fiber for conveying laser light from the semiconductor laser;

a solid state laser crystal for receiving laser light emitted from the fiber so as to generate a fundamental wave; and

an optical wavelength conversion element for

generating a harmonic wave from the fundamental wave.

53. A laser light source according to claim 50, wherein:

the semiconductor laser is a distributed feedback type semiconductor laser; and the laser light source further comprises a semiconductor laser amplifier for amplifying laser light from the distributed feedback type semiconductor laser.

54. A laser light source according to claim 50, wherein the laser light source comprises:

an optical wavelength conversion element in which an optical waveguide for guiding laser light from the semiconductor laser and periodic domain inverted structures are formed, wherein

a width and a thickness of the optical waveguide are each 40 μm or greater.

55. A laser device, comprising:

at least one laser light source including a semiconductor laser;

a modulator for changing an intensity of each laser light; and

a deflector for changing a direction of each laser light, wherein

laser light emitted from the laser light source is split into two or more optical paths so as to irradiate a screen from two directions.

56. A laser device according to claim 55, wherein the laser light source comprises:

an optical wavelength conversion element for generating a harmonic wave; and

- a single mode fiber for conveying laser light from the semiconductor laser to the optical wavelength conversion element.
- 57. A laser light source according to claim 55, wherein the laser light source comprises:

the semiconductor laser;

- a fiber for conveying laser light from the semiconductor laser;
- a solid state laser crystal for receiving laser light emitted from the fiber so as to generate a fundamental wave; and \cdot
- an optical wavelength conversion element for generating a harmonic wave from the fundamental wave.
- 58. A laser light source according to claim 55, wherein:

the semiconductor laser is a distributed feedback type semiconductor laser; and the laser light source further comprises a semiconductor laser amplifier for amplifying laser light from the distributed feedback type semiconductor laser.

59. A laser light source according to claim 55, wherein the laser light source comprises:

an optical wavelength conversion element in which an optical waveguide for guiding laser light from the semiconductor laser and periodic domain inverted structures are formed, wherein

a width and a thickness of the optical waveguide are each 40 μm or greater.

60. A laser device according to claim 55, wherein: two optical paths are formed by two laser light sources; and

the laser light sources respectively experience different modulations.

- 61. A laser device according to claim 55, wherein the two optical paths are switched with each other based on time.
- 62. A laser device, comprising:
- at least one laser light source including a semiconductor laser;
- a first optical system for setting laser light emitted from the laser light source into a parallel beam;
- a liquid crystal cell for spatially modulating the parallel beam; and
- a second optical system for irradiating a screen with light emitted from the liquid crystal cell.
- 63. A laser device according to claim 62, wherein the laser light source comprises:
- an optical wavelength conversion element for generating a harmonic wave; and
- a single mode fiber for conveying laser light from the semiconductor laser to the optical wavelength conversion element.
- 64. A laser light source according to claim 62, wherein the laser light source comprises:

the semiconductor laser;

- a fiber for conveying laser light from the semiconductor laser;
- a solid state laser crystal for receiving laser light emitted from the fiber so as to generate a fundamental wave; and
 - an optical wavelength conversion element for

generating a harmonic wave from the fundamental wave.

65. A laser light source according to claim 62, wherein: the semiconductor laser is a distributed feedback type semiconductor laser; and the laser light source

further comprises a semiconductor laser amplifier for amplifying laser light from the distributed feedback type semiconductor laser.

66. A laser light source according to claim 62, wherein the laser light source comprises:

an optical wavelength conversion element in which an optical waveguide for guiding laser light from the semiconductor laser and periodic domain inverted structures are formed, wherein

a width and a thickness of the optical waveguide are each 40 μm or greater.

- 67. A laser device according to claim 45, wherein the sub-semiconductor laser is an infrared laser.
- 68. A laser device according to claim 45, wherein laser light radiation is terminated by shifting a phase-matched wavelength of the optical wavelength conversion element.
- 69. An optical disk apparatus, comprising: a laser light source for generating laser light; an optical wavelength conversion element for converting a fundamental wave to a harmonic wave; an optical pickup incorporating therein the optical wavelength conversion element; and an actuator for moving the optical pickup, wherein

the laser light radiated from the laser light source is incident upon the optical pickup via an optical

fiber.

- 70. An optical disk apparatus according to claim 69, wherein the laser light source includes a semiconductor laser disposed outside the optical pickup.
- 71. An optical disk apparatus according to claim 70, wherein the laser light source further comprises a solid state laser crystal for generating a fundamental wave using laser light emitted from the semiconductor laser as pumped light.
- 72. An optical disk apparatus according to claim 71, wherein: the solid state laser crystal is disposed outside the optical pickup; and the fundamental wave generated by the solid state laser medium is incident upon the optical wavelength conversion element via the optical fiber.
- 73. An optical disk apparatus according to claim 71, wherein: the solid state laser crystal is disposed inside the optical pickup; and the laser light emitted from the semiconductor laser is incident upon the solid state laser via the optical fiber.
- 74. A laser light source according to claim 30, wherein a harmonic wave is superimposed over the semiconductor laser during operation.
- 75. A laser light source according to claim 40, wherein a harmonic wave is superimposed over the semiconductor laser during operation.